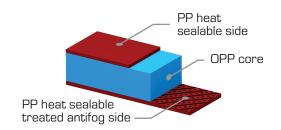
TATRAFAN * KXAF

HEAT SEALABLE COEXTRUDED BOPP FILM WITH ANTIFOG EFFECT

Description and Application

- Both-side heatsealable, One side (antifog) corona treated
- Transparent film wit good optical properties (low haze, high gloss)
- Suitable for non print packaging applications.
- Print posible only with on line corona tratment on the non antifog side.
- Excellent antifog effect, EEC Food approval
- Typical aplications are packaging of salads, fresh products, cut vegetables.





TECHNICAL DATA

PROPERTIES	TEST METHOD	UNITS	TYPICAL VALUES			
Nominal thickness	DIN 53370	μm	25	30	35	40
tolerance	ט/פפר אווע	%	±5			
Unit weight		g/m²	22,8	27,3	31,9	36,4
tolerance	Internal method	%	±5			
Yield		m²/kg	43,9	36,6	31,3	27,5
Tensile strength						
MD (min.)	N/mm²		130			
TD (min.)	DIN EN ISO		250			
Elongation at break	527-1/3					
MD (max.)		%	200 65			
TD (max.)						
Shrinkage	40000 45 :			_	_	
MD (max.)	130°C, 15min	%	5 3.5			
TD (max.) Water vapour	ASTM F 1249			<u>ئ</u> ا	,c,	
permeability (max.)	23°C, 85% r.h.	g /m² 04h	1,2	1	0.9	0.8
permeability (max.)	38°C.90% r.h.	g/m².24h	6,0	5,0	0,9 4,5	u,a 4,5
Oxygen permeability	DIN 53380		0,0	0,0	4,0	4,0
(max.)	23°, 0% r.h.	cm³/m².24h.0,1MPa	1800	1500	1300	1100
Dynamic coefficient	23 , 070 1:11.					
of friction - film/film	ASTM D 1894	_	- 0,20 - 0,40			
out / out side	ACTIVID 1004		3,23 3,43			
Seal temperature						
range	Internal method	°C	115 - 140			
Seal strength	120°C, 1,0s,	NI /45				
(min.)	0,3MPa	N/15 mm 2,0				
Gloss (20°) (min.)	ASTM D 2457	%	90			
Haze (max.)	ASTM D 1003	%	2,0	2,7	2,8	3,0
Antifog effect (min.)	Internal method	scale A-E	C/D			
Surface tension (min.)	ASTM D 2578	mN/m	38			

^{*} After production * * After storage * * * Typical values

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HEAT SEALABLE COEXTRUDED BOPP FILM WITH ANTIFOG EFFECT

HANDLING AND STORAGE

The product does not present special safety requirements during handling and storage. In order to maintain their properties and to ensure good processability, the film should be stored avoiding high humidity and high temperature conditions. Do not exceed an ambient temperature of 40° C (transport temperature beetween (-20 + 30)°C and relative humidity of 80%. The product should be protect away from direct sunlight and heat (steam lines or other). Take measures against electrostatic discharges – the film will accumulate electrostatic charge of the web – it could by cause an electrical spark (ignition source). Keep away from source of ignition. Use with adequate ventilation.

General notes:

Do not handle or store near an open flame, sources of the heat orignition. Store in cool, dry area, away from direct heat or sunlight (Film for food packaging applications keep away from hazardous chemicals). Film properties are guaranteed for 6 month from the date of production.



	Bobbin				
KXAF	Core diameter (mm)	Outside diameter (mm)			
25		Max. 780*			
30	70+ 70 0+ 450+				
35	76*; 76,8*; or 152*				
40					

*Standard

ENVIRONMENT

When disposed of under orderly conditions no environmental damage effects occur. During burning under free air conditions only CO2, CO and water arise. Does not contain additives based on heavy metals (Cd,PB,HG,Cr). This product is expected to persist.

OTHER INFORMATION

This information and recommendation is based on Terichem's best knowledge and belief accurate and reliable as of the date indicated.

However, no representation, waranty or guarantee is made with regards to accuracy, reliability or completeness. Conditions of use of the material are under the control of the user, therefor it is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use.



tel.:+421 52 715 3285 fax:+421 52 715 2303 mail: sales@tatrafan.com